



CC KLEAN 127

MEMBRANE CLEANER

- **Specially formulated for temperature and alkaline resistant membranes**
- **Optimum results are obtained when used in conjunction with CC KLEAN 030.**
- **Excellent results are achieved when used to eliminate biological slime.**
- **Buffered to maintain an effective pH over a range of dilutions.**
- **Enhanced performance at elevated temperatures**
- **No adverse effects with repeated use.**
- **Approved for food applications**

Description and Use

CC KLEAN 127 is a high pH, powder based cleaner designed to remove organics, silt, proteins, fat and other particulate deposits from reverse osmosis (RO), nanofiltration (NF), ultrafiltration (UF) and microfiltration (MF) membranes. CC KLEAN 127 provides very effective cleaning resulting in longer interval between cleanings, reduced energy consumption and longer system running time.

The product meets the general requirements for products used in the food industry. This means that the product at normal usage and dosing or under predictable conditions will not contribute substances to foods in an amount that will pose any danger for human health.

Typical Applications

Membrane separation systems will during operation accumulate organic materials and suspended solids from the incoming water on the membrane surface. This accumulation leads to fouling of the membranes restricting the water flow through the membranes.

If left untreated the result can be a system that operates with unacceptably low production, high operating pressure, or an excessive pressure drop in the system. Results can be irreversible membrane damage.

Additionally, the accumulation of scale can result in a drop in product water quality due to increased amount of dissolved material passing through the membrane.

Regular clean-in-place CIP offline cleaning of the membranes prevents these scenarios and keeps the system operating within the design specifications and prolongs membrane lifetime.

Indications of the need for cleaning include a significant decrease in normalized permeate flow, a significant increase in pressure drop across the system (or individual stage), or an increase in the normalized salt passage such that product quality is unacceptable.

Your Copenhagen Chemicals partner can assist you with monitoring your system and

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determining when cleaning is advised.

CC KLEAN 127 contains a blend of solubilizing and complexing agents designed to specifically remove organic and particulate foulants from the surfaces of the membrane. Used in tandem with an acidic cleaner for scale removal for example CC KLEAN 030, regular cleanings with CC KLEAN 127 can help to preserve the life of your membranes.

Consult your Copenhagen Chemicals partner for details.

Application

For optimum results, CC KLEAN 127 should be used in combination with low pH cleaners such as CC KLEAN 015, CC KLEAN 030 or CC KLEAN 035.

Do Not Use CC KLEAN 127 on Cellulose Acetate Membrane.

Feed Requirements

Feed System - This product should be used in conjunction with the membrane cleaning equipment supplied by the manufacturer of the membrane system.

Dilution - The product must be diluted prior to introduction into the membrane system. The recommended dilution is a 0,5-2% strength solution.

Materials Compatibility – Corrosion resistant equipment, such as PVC, should be used for the storage and preparation of this product. Pumping materials coming in contact with the diluted products should also be corrosion resistant.

Packaging Information

CC KLEAN 127 is a solid material and is available in 12,5 kg pails.

General Membrane Cleaning

Instructions

The following general cleaning procedure can be followed.

For the optimum cleaning procedure for your system, contact your Copenhagen Chemicals partner.

1. Inspect cleaning tank, hoses, and cartridge filters. Clean tank and flush hoses if necessary. Install new cartridge filters.
2. Fill cleaning tank with RO permeate or DI water. Turn on agitator or tank recirculation pump.
3. Slowly add CC KLEAN 127 to cleaning tank (0,25-1 kg of product for every 50 L water) and allow to mix thoroughly.



4. Heat solution to a temperature of 50-75 °C, or the maximum allowable temperature for the membrane if this is lower than recommended interval. If membrane manufacturer's recommendation is not available, contact your Copenhagen Chemicals partner.

5. Check solution pH. The solution pH should be 12,2 – 12,7 or as recommended by the membrane manufacturer. If pH is too low, adjust pH upward with NaOH. If pH is too high, adjust with hydrochloric acid.

6. Circulate solution through one stage at a time in the direction of feed flow for 15-60 minutes. Circulate at the flow rate recommended by the membrane or system manufacturer. If the manufacturer's recommendation is not available, contact your Copenhagen Chemicals partner. Pressure should be low enough so that no permeate is produced during cleaning, but always less than 4 bar. In cases of heavy fouling, the first return flow (up to 20% of the cleaning tank volume) should be diverted to drain to prevent redeposition of removed solids. For optimum results, each stage must be cleaned separately in a multistage system.

7. If the first stage cleaning solution becomes turbid or discolored, dump the tank and prepare a fresh cleaning solution before proceeding. If solution pH or temperature moves out of the recommended range, a new solution should be prepared. In any event, a new cleaning solution should be prepared for each stage.

8. Rinse with RO permeate before returning system to service.

9. When returning unit to service, divert product water to drain until any residual cleaning solution has been rinsed from system.

10. After cleaning with CC KLEAN 127, all surfaces that will come into contact with food must be rinsed thoroughly with water of drinking water quality

Safety Precautions

A Safety Data Sheet containing detailed information about this product is available upon request.